

# Work Order ID 71705



Page 1

Thursday, July 07, 2011 12:58:56 PM

Item ID: D350-616-015

Accept



Setup Start



Revision ID:

Stop



Item Name: Deck Plate

Start Date: 7/7/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 7/21/2011 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: CL Date: 11/07/07 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-616	E								

100

0.00



DC

Document Control

Memo

Photocopy bluefile and create labels per PPP D350-616-015  
CHG002

0.00

*Subst/16*

*JJ Gr BG 11-7-15*

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

*11/7/15 SP (20)*

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

*Subst/16*

*(+2)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 71705**

Page 2

Thursday, July 07, 2011 12:58:56 PM

Item ID: D350-616-015

Accept



Setup Start



Revision ID:

Stop



Item Name: Deck Plate

Start Date: 7/7/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 7/21/2011 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-616-015

Location: 22PPP Rev: C②  
PPP 69482

11/7/18 f

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

11/7/19 f

MF  
11-07-19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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# Picklist Print

Thursday, July 07, 2011 12:58:53 PM

Page 1

Work Order ID: 71705

Parent Item: D350-616-015

Parent Item Name: Deck Plate



Start Date: 7/7/2011

Required Date: 7/21/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:C Removed Manufacturing 05-12-05 JLM  
 IPP Rev:D Add D3494-1 05-12-05 JLM  
 IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD  
 IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN960JD10	NAS1149D0363J	Purchased	No			110	Each	0.0000	10	20			
-----------	---------------	-----------	----	--	--	-----	------	--------	----	----	--	--	--



Washer

D2344		Manufactured	No			110	Each	14.0000	1	2			
-------	--	--------------	----	--	--	-----	------	---------	---	---	--	--	--



Litter Deck Plate, 350

Location	Loc Qty	Loc Code
----------	---------	----------

ST224	14	
-------	----	--

64756	1	
-------	---	--

67727	4	
-------	---	--

70789	9	
-------	---	--

D2348		Manufactured	No			110	Each	13.0000	4	8			
-------	--	--------------	----	--	--	-----	------	---------	---	---	--	--	--



Wearplate

Location	Loc Qty	Loc Code
----------	---------	----------

ST011	13	
-------	----	--

67014	13	
-------	----	--

D2353		Manufactured	No			110	Each	17.0000	1	2			
-------	--	--------------	----	--	--	-----	------	---------	---	---	--	--	--



Stiffener

Location	Loc Qty	Loc Code
----------	---------	----------

ST181	12	
-------	----	--

70792	12	
-------	----	--

ST224	5	
-------	---	--

58426	5	
-------	---	--

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries

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Thursday, July 07, 2011 12:58:53 PM

Page 2

Work Order ID: 71705

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 7/7/2011

Required Date: 7/21/2011

Start Qty: 2.00

Required Qty: 2.00

D2364  
Deck Plate, Fwd 350 Litt

Manufactured No

110 Each

15.0000

1 2

Location

Loc Qty

Loc Code

ST225

15

67728

3

70796

12

2

D2365  
Wearplate

Manufactured No

110 Each

19.0000

2

4

Location

Loc Qty

Loc Code

ST011

19

67021

19

4

D2369-1  
Deck Plate Locator Brackets

Manufactured No

110 Each

2.0000

1

2

Location

Loc Qty

Loc Code

ST241A

2

68882

2

2

D2369-3  
Deck Plate Locator Brackets

Manufactured No

110 Each

3.0000

1

2

Location

Loc Qty

Loc Code

ST241A

3

67729

3

2

D3494-1  
Stub Cover

Manufactured No

110 Each

11.0000

1

2

Location

Loc Qty

Loc Code

ST224

11

68881

11

2

11/7/13 20

Thursday, July 07, 2011 12:58:53 PM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Thursday, July 07, 2011 12:58:53 PM

Page 3

Work Order ID: 71705

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 7/7/2011

Required Date: 7/21/2011

Start Qty: 2.00

Required Qty: 2.00

MS20426AD4-5

Purchased

No

110

Each

5,572.000

25

50



Rivet

Location

Loc Qty

Loc Code

MEZZ

289

6733

289

ST317

5283

6874

5283

110

Each

1,355.000

25

50

MS20426AD4-6

Purchased

No



Rivet

Location

Loc Qty

Loc Code

ST317

1355

110139

555

117505

800

110

Each

1,191.000

6

12

MS20426AD5-7

Purchased

No



Rivet

Location

Loc Qty

Loc Code

ST318

1191

101340

1025

7681

166

110

Each

1,291.000

6

12

MS20426AD5-8

Purchased

No



Rivet

Location

Loc Qty

Loc Code

ST318

1291

4533

1291

Thursday, July 07, 2011 12:58:53 PM

Shop Packet Print

Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Thursday, July 07, 2011 12:58:53 PM

Page 4

Work Order ID: 71705

Parent Item: D350-616-015

Parent Item Name: Deck Plate

Start Date: 7/7/2011

Required Date: 7/21/2011

Start Qty: 2.00

Required Qty: 2.00

MS20601-AD4W2

Purchased

No

110

Each

126.0000

15

30



Rivet

Location

Loc Qty

Loc Code

ST321

100

118131

100

ST322

26

114945

26

MS20601-AD4W3

Purchased

No

110

Each

2,822.000

30

60



Rivet

Location

Loc Qty

Loc Code

ST321

2822

114538

2822

MS21042L3

Purchased

No

110

Each

1,823.000

6

12



Nut

Location

Loc Qty

Loc Code

ST300

1823

116549

153

117441

800

117601

400

117885

470

MS24693-C273

Purchased

No

110

Each

123.0000

6

12



Screw

Location

Loc Qty

Loc Code

ST310

123

114752

123

Thursday, July 07, 2011 12:58:53 PM

Shop Packet Print

Page 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Thursday, July 07, 2011 12:58:53 PM

Page 5

Work Order ID: 71705

Parent Item: D350-616-015

Parent Item Name: Deck Plate



Start Date: 7/7/2011

Required Date: 7/21/2011

Start Qty: 2.00

Required Qty: 2.00

MS24693-C48

Purchased

No

110

Each

194.0000

22

44



Screw

Location

Loc Qty

Loc Code

ST309

94

117094

94

ST310

100

118078

100

MS35207-264

Purchased

No

110

Each

63.0000

4



Screw

Location

Loc Qty

Loc Code

ST295

63

116997

63

Handwritten signature and date: 11/7/15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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**NOTE:** Date & initial all entries

REFERENCE ONLY

QTY - 011	Qty - 013	Qty - 015	Part Number	Description
X			D350-616-011	Full Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370	LITTER ASSEMBLY
1			D2493	PATIENT STOP
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D3494-1	STUB COVER
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		4	MS35207-264	SCREW
		10	NAS1149D0363J	WASHER (or AN960JD10)

RELEASED

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED

BY: D. SHEPHERD (DE # 02)

DATE: 08.11.07  
CERT. NO.: SH96-10  
ISSUE NO.: 2

E	MAKE DSI 9310 STANDARD; D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	DS	DRAWING NO.	REV. E
MFG. APPR.	N/A	D350-616	SHEET 1 OF 12
APPROVED	DS	TITLE	SCALE
DE APPR.		AS350/355 LITTER KIT INSTALLATION	NTS
DATE	08.11.07	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	